

Technical data sheet

BauderTHERMOFOL U 15 V FR

Fleece-Backed PVC Roofing membrane



06/06/2024

Product description	Polyester reinforced PVC-P membrane. A polyester fleece is laminated to the underside of the membrane in factory conditions.	
Application fields	Fleece-Backed membrane can be adhered, mechanically fastened or loose-laid ballasted. Can be used under green roof landscaping finish.	
Surface	top:	blue grey RAL 7031
	bottom:	fleece backed
Reinforcement type and weight	synthetic reinforced polyester	
Fleece backing type and weight	Polyester 250g/m ²	
Article number	6215 6150	



Characteristic	Test method	Unit	Value
Visible defects	EN 1850-2	-	no visible defects
Length	EN 1848-2	m	20(-0/+5%)
Width	EN 1848-2	m	1,5(-0,5/+1%)
Straightness	EN 1848-2	mm	< 30
Flatness	EN 1848-2	mm	< 10
Mass per unit area	EN 1849-2	kg/m ²	2(-5/+10%)
Effective thickness	EN 1849-2	mm	1,5(-5/+10%)
Overall thickness	EN 1849-2	-	3.50
Water tightness	EN 1928 - B	-	passed
Reaction to fire	EN 13501-1	-	class E
Joint peel resistance	EN 12316-2	N/50mm	≥200
Joint shear resistance	EN 12317-2	N/50mm	≥600
Tensile strength Id	EN 12311-2 A	N/50mm	≥1100
Tensile strength td	EN 12311-2 A	N/50mm	≥1100
Elongation Id	EN 12311-2 A	%	≥20
Elongation td	EN 12311-2 A	%	≥20
Resistance to impact hard surface	EN 12691	mm	≥700
Resistance to impact soft surface	EN 12691	mm	≥1000
Resistance to static loading hard surface	EN 12730	kg	≥20



Notified body: MFPA Leipzig, 0800
EN 13956 : 2012, EN 13967 : 2012



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BS EN 13956

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Characteristic	Test method	Unit	Value
Resistance to static loading soft surface	EN 12730	kg	≥20
Tear resistance (length)	EN 12310-2	N	> 300
Tear resistance (transversal)	EN 12310-2	N	> 300
Resistance to root penetration	EN 13948/FLL	-	passed
Dimensional stability Id	EN 1107-2	%	≤0,3
Flexibility at low temperature	EN 495-5	°C	≤ -30
UV exposure	EN 1297	-	passed, class 0 (> 5000 h)
Durability Watertightness after artificial ageing	EN 1296 - EN 1928 (B 24h/60kpa)	-	passed
Durability Watertightness after exposure to chemicals	EN 1847 - EN 1928 (B 24h/60kpa)	-	passed
Hail resistance hard surface	EN 13583	m/s	≥24
Hail resistance soft surface	EN 13583	m/s	≥46
Water vapour transmission	EN 1931	-	20000 (±30%)
sd-value	EN 1931	m	30
Nail Shaft test	EN 12310-1	N	> 500
External fire performance	CEN/TS 1187	-	Product has been fire tested as part of a system assembly and this information can be obtained in the Fire Test Report available from Bauder Ltd

Product surface finish	BauderTHERMOFOL U15 V FR membrane has a fleece free side lap (selvedge) for hot air welding. For cross joints & roll ends 200mm width Thermofol coverstrip must be used.
Product storage guidance	Store the materials outdoors, laid horizontal/flat and off the ground with suitable robust UV resistant, flame-retardant tarpaulin. Ensure the product(s) are clear of buildings and any other storage areas. Where there are storage containers on site, these may be suitable for storing products.
Pallet size	Pallet size = 10 rolls/300m ² per pallet
Packaging material	The product will be delivered on wooden pallets with polyethylene overwrap to protect the product. Each roll has a recycled cardboard core. Recycled nylon straps contain the rolls on a pallet.
Handling/PPE	All persons using the product should be fully aware of the manual handling methods as roofing materials are heavy and can cause serious injury. When using/handling the product, installers should be provided with, and wear, suitable personal protective equipment.
Disposal guidance	Waste of the product is not a hazardous substance. Observe local regulations. European Waste Catalogue EWC number 170203 "Plastic Mirror Non hazardous"
Re-use options of product	Please refer to EPD stated below in Certification and environmental information.
Further information/documents	Current documents such as DoC's, DoP's (where relevant), brochures, installation guides, etc. can be found by visiting www.bauder.co.uk
Certification and environmental information	BBA Certificate No.: 06/4354



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FM Approval:
Not applicable

Environmental Product Declaration:
EPD-BAU-20130189-IBCC-DE

International Standards Organisation (ISO):
ISO 9001:2015 Quality Management
Certificate 70499/03-15_e (Germany)

ISO 14001:2015 Environmental Management
Certificate 70499/03-15_d (Germany)

ISO 50001: 2011 Energy Management
Certificate 70499/03-15_c (Germany)

Safety Data Sheet

Safety Data Sheets are designed to provide the necessary information to recipients of substances and mixtures in the EU & UK. This product is classed as an article; therefore, this product does not have a requirement for a Safety Data Sheet.



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