



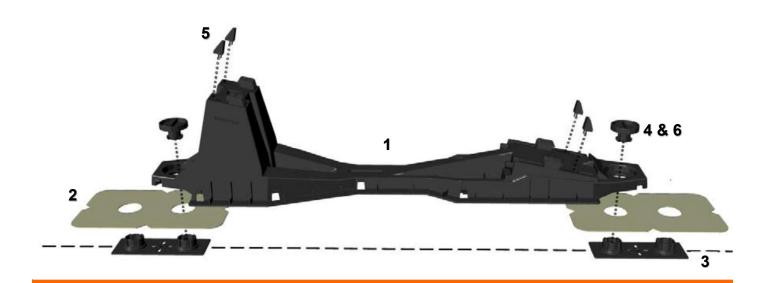
TECHNICAL DATA SHEET

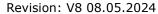
BauderSOLAR F flat roof photovoltaic mounting system

BauderSOLAR F is a flat roof PV mounting solution for framed solar modules. The mounting units are secured to the roof using a unique membrane-to-membrane welding technique. This installation method means that the roof is not compromised by penetrations for fixings, nor does it require additional ballast, which would add additional weight loading to the roof.

Intended Use

BauderSOLAR F is specifically designed to be installed on specific Bauder bituminous or single ply waterproofing systems and provide a lightweight, low risk and quick to install mounting solution for framed solar modules manufactured by our module partners.







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No.	Sketch	Name	Quantity	Description	Recycling
1		BauderSOLAR F main substructure	1 Pcs	Substructure with integrated module clamps (Polypropylene PP)	05 PP
2		BauderSOLAR MST-BIT welding sleeve	Subject to design	Welding sleeve for welding to Bauder bitumen roof membranes	EWC number 170302 (bitumen)
2		BauderSOLAR MST-PVC welding sleeve	Subject to design	Welding sleeve for welding to Bauder Thermofol PVC roof membranes	EWC number 170203 (PVC)
2		BauderSOLAR MST-FPO welding sleeve	Subject to design	Welding sleeve for welding to Bauder Thermoplan FPO roof membranes	EWC number 170203 (FPO)
3	/D-:	BauderSOLAR GF baseplate	Subject to design	Receivers for the bayonet twist lock fitting (Polyamide PA6-GF30)	07
4	9	BauderSOLAR BJT bayonet Cap	2 Pcs	Twist lock for locking to the base plate (Polyamide PA6-GF30)	07
5		BauderSOLAR MDS locking Pin	4 Pcs	Module securing device with two snap-in hooks below (Polypropylene PP)	207
6	15mm	BauderSOLAR BSP Bayonet Safety Pin	2 Pcs	Push fit pin to lock Bayonet Cap in place (Nylon)	207 007



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PRODUCT INFORMATION AND TECHNICAL PERFORMANCE				
Characteristic	Test method	Unit	Value	
Weight	EN 1848-1	kg/m²	9 to 12.5*	

^{*} Includes weight of solar module, variable depending on module type and system layout.

CERTIFICATION AND ENVIRONMENTAL INFORMATION				
International Standards Organisation (ISO)	ISO 9001:2015 Quality Management Certificates EN1271 (UK) and 70499/03-15_e (Germany).			
	ISO 14001:2015 Environmental Management Certificates A10552 (UK) and 70499/03-15_d (Germany).			
	ISO 50001: 2011 Energy Management Certificate 70499/03-15 c (Germany)			

INSTALLATION GUIDANCE

BauderSOLAR F is designed to be installed by a Bauder approved and trained contractor only. Please see BauderSOLAR installation guidelines for a full breakdown of the system installation methodology.

The number of mounts and fixings required will vary from project to project. Please contact Bauder for a project specific technical report for further information. Windload and snowload calculations will also be provided on a project specific basis.

BauderSOLAR F can be installed on slopes of up to 5° for bituminous membranes and 10° for single-ply membranes.

BauderSOLAR F is intended to be used in combination with the following membranes:

- Bauder Total Roof System
- Bauderflex
- Bauder Thermofol minimum 1.8mm mechanically fixed or adhered, all colours*
- Bauder Thermofol Fleece Back minimum 1.5mm mechanically fixed or adhered, all colours*
- Bauder Thermoplan minimum 1.5mm mechanically fixed, all colours

*Please note that a seperation layer is required for all Thermofol membranes, please contact our technical office for further information.

Specific test standards and results are stated in Bauder product datasheets and our specification service should be used to confirm suitability to each individual project.

STORAGE GUIDANCE

The product should be stored dry, protected against weathering, and must not be exposed to temperatures exceeding 35°C.

The products must not be exposed to a direct naked flame or other ignition sources, or to solvents or other chemicals.

Ensure the product(s) are clear of buildings and any other storage areas.

Where there are storage containers on site, these may be suitable for storing products.

Bauder reserves the right to update this data set without prior notice and this document is uncontrolled if printed or stored. Always confirm the latest version is used for the adoption of this product, available from our website: bauder.co.uk/technical-centre.

Intended use of this product should be verified with Bauder to ensure suitability and compliance with applicable guidance, regulations, legislations, project requirements, specifications, and installation techniques.

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